

• SAFETY DATA SHEET

Version 8.13
Revision Date 02/19/2026
Print Date 02/20/2026

SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : n-Hexane EMPLURA®
Product Number : 1.04368
Catalogue No. : 104368
Brand : Millipore
Index-No. : 601-037-00-0
CAS-No. : 110-54-3

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Chemical production, Solvent

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES
Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Flammable liquids : Category 2
Skin irritation : Category 2
Reproductive toxicity : Category 2
Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

Specific target organ toxicity - repeated exposure (Inhalation) : Category 1 (Nervous system)

Aspiration hazard : Category 1

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

Other hazards

None known.

GHS label elements

Hazard pictograms : 

Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H361 Suspected of damaging fertility or the unborn child.
H372 Causes damage to organs (Nervous system) through prolonged or repeated exposure if inhaled.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P260 Do not breathe mist or vapours.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.

P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P331 Do NOT induce vomiting.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391 Collect spillage.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

CAS-No. : 110-54-3

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
n-Hexane	110-54-3*	>= 80 - <= 100	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	: Show this safety data sheet to the doctor in attendance.
If inhaled	: After inhalation: fresh air. Call in physician.
In case of skin contact	: In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.
In case of eye contact	: After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.
If swallowed	: After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.
Most important symptoms and effects, both acute and delayed	: The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Protection of first-aiders	: For personal protection see section 8.
Notes to physician	: No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Carbon dioxide (CO ₂) Foam Dry powder
Unsuitable extinguishing media	: For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	: Combustible.

Pay attention to flashback.

Vapours are heavier than air and may spread along floors.

Development of hazardous combustion gases or vapours possible in the event of fire.

Forms explosive mixtures with air at ambient temperatures.

- Hazardous combustion products : Carbon oxides
- Specific extinguishing methods : No data available
- Further information : Remove container from danger zone and cool with water.
Prevent fire extinguishing water from contaminating surface water or the ground water system.
- Special protective equipment for fire-fighters : Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel:
Do not breathe vapours, aerosols.
Avoid substance contact.
Ensure adequate ventilation.
Keep away from heat and sources of ignition.
Evacuate the danger area, observe emergency procedures, consult an expert.
Advice for emergency responders:
For personal protection see section 8.
- Environmental precautions : Do not let product enter drains.
Risk of explosion.
- Methods and materials for containment and cleaning up : Cover drains. Collect, bind, and pump off spills.
Observe possible material restrictions (see sections 7 and 10).
Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

- Advice on protection : Keep away from open flames, hot surfaces and

against fire and explosion : sources of ignition.
Take precautionary measures against static discharge.

Advice on safe handling : Work under hood. Do not inhale substance/mixture.
Avoid generation of vapours/aerosols.

Further information on storage conditions : Keep container tightly closed in a dry and well-ventilated place.
Keep away from heat and sources of ignition.
Keep locked up or in an area accessible only to qualified or authorised persons.

Storage class : 3, Flammable liquids

Recommended storage temperature : Recommended storage temperature see product label.

Further information on storage stability : Recommended storage temperature see product label.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
n-Hexane	110-54-3	TWA	50 ppm	ACGIH
		TWA	50 ppm 180 mg/m ³	NIOSH REL
		TWA	500 ppm 1,800 mg/m ³	OSHA Z-1

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
n-Hexane	110-54-3	2,5-Hexanedione	Urine	End of shift	0.5 mg/l	ACGIH BEI

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when vapours/aerosols are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection

system.

Recommended Filter type: : Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.4 mm
Protective index : Full contact
Manufacturer : Camatril® (KCL 730 / Aldrich Z677442, Size M)

Material : Nitrile rubber
Break through time : 10 min
Glove thickness : 0.11 mm
Protective index : Splash contact
Manufacturer : KCL 741 Dermatril® L

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Safety glasses

Skin and body protection : Flame retardant antistatic protective clothing.

Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : colourless

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Odor	:	hydrocarbon-like
Odor Threshold	:	No data available
pH	:	7.0
Melting point/ range	:	-139.63 °F / -95.35 °C (1,013 hPa)
Boiling point/boiling range	:	156 °F / 69 °C (1,013 hPa)
Flash point	:	-8 °F / -22 °C (1,013 hPa) Method: c.c., closed cup
Evaporation rate	:	15.8
Flammability (solid, gas)	:	No data available
Flammability (liquids)	:	No data available
Burning rate	:	No data available
Self-ignition	:	437 °F / 225 °C 1,013 hPa
Upper explosion limit / Upper flammability limit	:	Upper explosion limit 8.1 %(V)
Lower explosion limit / Lower flammability limit	:	Lower explosion limit 1.0 %(V)
Vapor pressure	:	175.98 hPa (68.0 °F / 20.0 °C)
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	0.66 g/cm ³ (77 °F / 25 °C)
Solubility(ies)		
Water solubility	:	0.01 g/l slightly soluble (77 °F / 25 °C) pH: 7
Partition coefficient: n- octanol/water	:	log Pow: ca. 4 (68 °F / 20 °C) Method: (experimental) (Lit.) Potential bioaccumulation
Autoignition temperature	:	437 °F / 225 °C (1,013 hPa)

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Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 0.3 mPa.s (77 °F / 25 °C)
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not classified as explosive.
Oxidizing properties	: none
Molecular weight	: 86.18 g/mol
Particle characteristics	
Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Vapours may form explosive mixture with air. Vapours may form explosive mixture with air.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) . The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: Risk of explosion with: Violent reactions possible with: Strong oxidizing agents nitrogen oxides halogens rubber various plastics Risk of ignition or formation of inflammable gases or vapours with: Peroxides (sodium salt)
Conditions to avoid	: Warming. Warming.
Incompatible materials	: No data available

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 16,000 mg/kg
(OECD Test Guideline 401)
LC50 Inhalation - Rat - 4 h - 172 mg/l - vapour

Remarks: (RTECS)

LD50 Dermal - Rabbit - male - > 2,000 mg/kg
(OECD Test Guideline 402)

Skin corrosion/irritation

Skin - Rabbit

Result: Skin irritation - 24 h
(OECD Test Guideline 404)

Remarks: (Regulation (EC) No 1272/2008, Annex VI)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation - 72 h
(OECD Test Guideline 405)

Respiratory or skin sensitization

Local lymph node assay (LLNA) - Mouse

Result: negative
(OECD Test Guideline 429)

Germ cell mutagenicity

Test Type: Ames test

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: Mouse lymphoma test

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: dominant lethal test

Species: Mouse

Application Route: inhalation (vapour)

Method: OECD Test Guideline 478

Result: negative

Test Type: Chromosome aberration test

Species: Rat

Cell type: Bone marrow

Application Route: Gavage

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Method: OECD Test Guideline 475

Result: negative

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

Suspected of damaging fertility.

Specific target organ toxicity - single exposure

May cause drowsiness or dizziness. - Central nervous system

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Specific target organ toxicity - repeated exposure

Inhalation - Causes damage to organs through prolonged or repeated exposure.

- Nervous system

Aspiration hazard

Aspiration may cause pulmonary oedema and pneumonitis.

11.2 Additional Information

Repeated dose toxicity - Rat - male and female - Oral - 13 Weeks - No observed adverse effect level - 40 mg/kg - Lowest observed adverse effect level - 200 mg/kg

Drowsiness, irritant effects, somnolence

narcosis, Nausea, Tiredness, CNS disorders, paralysis symptoms

Risk of corneal clouding.

It generally applies for aliphatic hydrocarbons with 6 - 18 carbon atoms that they may cause pneumonia, in some cases also pulmonary oedema, upon direct inhalation, i.e. in conditions that can occur only in very special circumstances (nebulizations, spraying, inhalation of aerosols and similar). After absorption of very large quantities: narcosis.

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

n-Hexane:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 2.5 mg/l
Exposure time: 96 h
Remarks: (ECOTOX Database)

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.1 mg/l
Exposure time: 48 h
Remarks: (Lit.)

Persistence and degradability

Components:

n-Hexane:

Biodegradability : aerobic
Inoculum: activated sludge
Concentration: 100 mg/l
Result: Readily biodegradable.
Biodegradation: 98 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
GLP: yes
Remarks: (in analogy to similar products)

Bioaccumulative potential

Components:

n-Hexane:

Partition coefficient: n-octanol/water : log Pow: ca. 4 (68 °F / 20 °C)
Method: (experimental)
Remarks: (Lit.)
Potential bioaccumulation

Mobility in soil

Components:

n-Hexane:

Stability in soil : Remarks: No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

n-Hexane:

Results of PBT and vPvB assessment : Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex

SECTION 13. DISPOSAL CONSIDERATIONS
Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION
International Regulations**IATA-DGR**

UN/ID No. : UN 1208
 Proper shipping name : Hexanes
 Class : 3
 Packing group : II
 Labels : Class 3 - Flammable liquids
 Packing instruction (cargo aircraft) : 364
 Packing instruction (passenger aircraft) : 353

IMDG-Code

UN number : UN 1208
 Proper shipping name : HEXANES

 Class : 3
 Packing group : II
 Labels : 3
 EmS Code : F-E, S-D
 Marine pollutant : yes

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations**49 CFR Road**

UN/ID/NA number : UN 1208
 Proper shipping name : Hexanes

 Class : 3
 Packing group : II
 Labels : Class 3 - Flammable liquids
 ERG Code : 128
 Marine pollutant : no

Poison Inhalation Hazard : No

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

California Prop. 65

WARNING: This product can expose you to chemicals including n-Hexane, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	:	ACGIH - Biological Exposure Indices (BEI)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA Z-1 / TWA	:	8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO -

International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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