

SAFETY DATA SHEET

according to the OSHA
Hazard Communication Standard

Version 6.13
Revision Date 07/09/2026
Print Date 07/10/2026

SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : Hexamethylenediamine

Product Number : H11696
Brand : Aldrich
Index-No. : 612-104-00-9
CAS-No. : 124-09-4

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Restrictions on use : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Acute toxicity (Oral) : Category 4

Acute toxicity (Dermal) : Category 4

Skin corrosion : Category 1B

Serious eye damage : Category 1

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

Short-term (acute) aquatic hazard : Category 3

Other hazards

None known.

GHS label elements

Hazard pictograms : 

Signal word : Danger

Hazard statements : H302 + H312 Harmful if swallowed or in contact with skin.
H314 Causes severe skin burns and eye damage.
H335 May cause respiratory irritation.
H402 Harmful to aquatic life.

Precautionary statements : **Prevention:**
P260 Do not breathe dust.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P363 Wash contaminated clothing before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

CAS-No. : 124-09-4

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
hexamethylenediamine	124-09-4*	>= 90 - <= 100	-

* Indicates that the identifier is a CAS No.

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : First aiders need to protect themselves.
Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air. Call in physician.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.
Call a physician immediately.

In case of eye contact : After eye contact: rinse out with plenty of water.
Immediately call in ophthalmologist.
Remove contact lenses.

If swallowed : After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation).
Call a physician immediately.

Do not attempt to neutralise.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Water
Foam
Carbon dioxide (CO₂)
Dry powder

Unsuitable extinguishing media : For this substance/mixture no limitations of extinguishing agents are given.

Specific hazards during fire fighting : Combustible.

Vapours are heavier than air and may spread along floors.

Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapours possible in the event of fire.

Hazardous combustion products : Carbon oxides

Nitrogen oxides (NO_x)

Specific extinguishing methods : No data available

Further information : Remove container from danger zone and cool with water.
Suppress (knock down) gases/vapours/mists with a water spray jet.
Prevent fire extinguishing water from contaminating

surface water or the ground water system.

Special protective equipment for fire-fighters : Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Advice for non-emergency personnel:
Avoid inhalation of dusts.
Avoid substance contact.
Ensure adequate ventilation.
Keep away from heat and sources of ignition.
Evacuate the danger area, observe emergency procedures, consult an expert.
Advice for emergency responders:
For personal protection see section 8.

Environmental precautions : Do not let product enter drains.

Methods and materials for containment and cleaning up : Cover drains. Collect, bind, and pump off spills.
Observe possible material restrictions (see sections 7 and 10).
Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition.
Take precautionary measures against static discharge.

Advice on safe handling : Work under hood. Do not inhale substance/mixture.

Further information on storage conditions : Tightly closed.
Dry.

Storage class : 8A, Combustible, corrosive hazardous materials

Recommended storage temperature : Recommended storage temperature see product label.

Further information on storage stability : Hygroscopic.
Store under inert gas.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
hexamethylenediamine	124-09-4	TWA	0.5 ppm	ACGIH
		TWA	1 ppm	US WEEL

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when dusts are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter A-(P2)

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Full contact
Manufacturer : KCL 741 Dermatril® L

Material : Nitrile rubber
Break through time : 480 min
Glove thickness : 0.11 mm
Protective index : Splash contact
Manufacturer : KCL 741 Dermatril® L

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the

supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

- Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Tightly fitting safety goggles
- Skin and body protection : Flame retardant antistatic protective clothing.
- Hygiene measures : Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : crystalline
- Colour : colourless
- Odour : No data available
- Odour Threshold : No data available
pH : 12.4 (77 °F / 25 °C)
Concentration: 100 g/l
- Melting point/ range : 108 - 113 °F / 42 - 45 °C
Method: lit.
- Boiling point/boiling range : 399 - 401 °F / 204 - 205 °C
- Flash point : 176 °F / 80 °C
Method: closed cup
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Flammability (liquids) : No data available
- Burning rate : No data available
- Self-ignition : 599 °F / 315 °C
1,027 hPa
- Upper explosion limit / : 6.3 %(V)

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Upper flammability limit

Lower explosion limit /
Lower flammability limit : 0.7 %(V)

Vapour pressure : 10 mbar (173.25 °F / 78.47 °C)

Relative vapour density : No data available

Relative density : 0.978 (67.1 °F / 19.5 °C)
Method: OECD Test Guideline 109

Density : 0.89 g/cm³ (77 °F / 25 °C)
Method: lit.

Solubility(ies)
Water solubility : 0.637 g/l soluble (68 °F / 20 °C)
Method: OECD Test Guideline 105

Partition coefficient: n-
octanol/water : log Pow: 0.02

Autoignition temperature : 581 °F / 305 °C
Method: DIN 51794

Decomposition
temperature : No data available

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Flow time : No data available

Explosive properties : No data available

Oxidizing properties : none

Surface tension : 71.5 mN/m, 1 g/l, 68 °F / 20 °C, OECD Test Guideline
115, GLP: yes

Molecular weight : 116.20 g/mol

Particle characteristics
Particle size : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Forms explosive mixtures with air on intense heating.

A range from approx. 15 Kelvin below the flash point is to be rated as critical.

The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: hygroscopic
Conditions to avoid	: Strong heating.
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 1,160 mg/kg
(EC Directive 92/69/EEC B.1 Acute Toxicity (Oral))

Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

Inhalation: Irritating to respiratory system.

Inhalation: Irritating to respiratory system.

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract

LD50 Dermal - Rat - male and female - 1,900 mg/kg
(Regulation (EC) No. 440/2008, Annex, B.3)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Skin corrosion/irritation

Skin - In vitro study

Result: Corrosive
(OECD Test Guideline 435)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Risk of serious damage to eyes. - 4 h
(Regulation (EC) No. 440/2008, Annex, B.5)

Remarks: Causes serious eye damage.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

Test Type: in vitro assay

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Test system: rat hepatocytes
Method: OECD Test Guideline 482
Result: negative
Test Type: sister chromatid exchange assay
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative
Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative
Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Test Type: sister chromatid exchange assay
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 479
Result: negative

Test Type: Chromosome aberration test
Species: Rat

Application Route: Oral
Method: OECD Test Guideline 475
Result: negative

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

Inhalation - May cause respiratory irritation. - Upper respiratory tract

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

RTECS: MO1180000

Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.

Handle in accordance with good industrial hygiene and safety practice.

Liver - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

hexamethylenediamine:

Toxicity to fish	: LC50 (Pimephales promelas (fathead minnow)): 1,825 mg/l End point: mortality Exposure time: 96 h Test Type: static test Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 19.8 mg/l End point: Immobilization Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	: ErC50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Method: OECD Test Guideline 201 GLP: yes
Toxicity to microorganisms	: EC50 (activated sludge): 1,558 mg/l Exposure time: 3 h Test Type: static test Method: OECD Test Guideline 209 GLP: yes

Ecotoxicology Assessment

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

Persistence and degradability

Components:

hexamethylenediamine:

Biodegradability : aerobic
Inoculum: activated sludge
Concentration: 6.7 mg/l
Result: Readily biodegradable.
Biodegradation: 82 %
Exposure time: 28 d
Method: OECD Test Guideline 301D
GLP: yes

Bioaccumulative potential

Components:

hexamethylenediamine:

Partition coefficient: n- : log Pow: 0.02
octanol/water

Mobility in soil

No data available

Other adverse effects

Components:

hexamethylenediamine:

Additional ecological : Biological effects:
information

Forms corrosive mixtures with water even if diluted.

Discharge into the environment must be avoided.

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

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IATA-DGR

UN/ID No. : UN 2280
Proper shipping name : Hexamethylenediamine, solid
Class : 8
Packing group : III
Labels : Class 8 - Corrosive substances
Packing instruction (cargo aircraft) : 864
Packing instruction (passenger aircraft) : 860

IMDG-Code

UN number : UN 2280
Proper shipping name : HEXAMETHYLENEDIAMINE, SOLID

Class : 8
Packing group : III
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations**49 CFR**

UN/ID/NA number : UN 2280
Proper shipping name : Hexamethylenediamine, solid

Class : 8

Packing group : III
Labels : Class 8 - Corrosive substances
ERG Code : 153
Marine pollutant : no
Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Massachusetts Right To Know

hexamethylenediamine

124-09-4

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
ACGIH / TWA : 8-hour, time-weighted average
US WEEL / TWA : 8-hr TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide;

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GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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