

SAFETY DATA SHEET

Version 6.11 Revision Date 09/06/2024 Print Date 09/06/2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

	Product name	:	Hexamethylenediamine
	Product Number Brand Index-No. CAS-No.	:	H11696 Aldrich 612-104-00-9 124-09-4
1.2	Relevant identified use	es	of the substance or mixture and uses advised against
	Identified uses	:	Laboratory chemicals, Synthesis of substances
	Uses advised against	:	The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.
1.3	Details of the supplier	of	the safety data sheet

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Company	:	Sigma-Aldrich Inc. 3050 SPRUCE ST ST. LOUIS MO 63103 UNITED STATES
Telephone Fax		+1 314 771-5765 +1 800 325-5052
Emergency telephone	1	
Emergency Phone #	:	800-424-9300 CHEMTREC (USA) +1-703- 527-3887 CHEMTREC (International) 24

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Hours/day; 7 Days/week

Acute toxicity, Oral (Category 4), H302 Acute toxicity, Dermal (Category 4), H312 Skin corrosion (Category 1B), H314

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Serious eye damage (Category 1), H318

Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335 Short-term (acute) aquatic hazard (Category 3), H402

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal Word	Danger
Hazard Statements H302 + H312 H314 H335 H402	Harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause respiratory irritation. Harmful to aquatic life.
Precautionary Statements	
P260	Do not breathe dust.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face
P301 + P312 + P330	protection. IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 +	IF IN EYES: Rinse cautiously with water for several minutes.
P310	Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P363	Wash contaminated clothing before reuse.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

SECTION 3: Composition/information on ingredients

Synonyms	:	1,6-Diaminohexane
		1,6-Hexanediamine

Formula	:	$C_6H_{16}N_2$
Molecular weight	:	116.20 g/mol

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CAS-No.	:	124-09-4
EC-No.	:	204-679-6
Index-No.	:	612-104-00-9

Component	Classification	Concentration
hexamethylenediamine		
	Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; STOT SE 3; Aquatic Acute 3; H302, H312, H314, H318, H335, H402	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air. Call in physician.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

In case of eye contact

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed

After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Call a physician immediately. Do not attempt to neutralise.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media Water Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given. Aldrich - H11696

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5.2 Special hazards arising from the substance or mixture

Carbon oxides Nitrogen oxides (NOx) Combustible. Vapors are heavier than air and may spread along floors. Forms explosive mixtures with air on intense heating. Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 **Advice for firefighters**

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 **Further information**

Remove container from danger zone and cool with water. Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures 6.1 Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.

6.2 Environmental precautions Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

6.4 **Reference to other sections** For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

Work under hood. Do not inhale substance/mixture.

Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance. For precautions see section 2.2.

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7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Tightly closed. Dry.

Hygroscopic. Store under inert gas.

Storage class

Storage class (TRGS 510): 8A: Combustible, corrosive hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Ingredients with	mon apreses	control par		
Component	CAS-No.	Value	Control	Basis
			parameters	
hexamethylenedia	124-09-4	TWA	0.5 ppm	USA. ACGIH Threshold Limit
mine				Values (TLV)
-				
		TWA	1 ppm	USA. Workplace Environmental
				Exposure Levels (WEEL)
		PEL	0.5 ppm	California permissible exposure
			2.3 mg/m3	limits for chemical
				contaminants (Title 8, Article
				107)

8.2 Exposure controls

Appropriate engineering controls

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

Skin protection

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Full contact Material: Nitrile rubber Minimum layer thickness: 0.11 mm Break through time: 480 min Material tested:KCL 741 Dermatril® L

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This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Splash contact Material: Nitrile rubber Minimum layer thickness: 0.11 mm

Minimum layer thickness: 0.11 mm Break through time: 480 min Material tested:KCL 741 Dermatril® L

Body Protection

Flame retardant antistatic protective clothing.

Respiratory protection

Recommended Filter type: Filter A-(P2)

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

required when dusts are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure

Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: crystalline Color: colorless
b)	Odor	No data available
c)	Odor Threshold	No data available
d)	рН	12.4 at 100 g/l at 25 °C (77 °F)
e)	Melting point/freezing point	Melting point/ range: 42 - 45 °C (108 - 113 °F) - lit.
f)	Initial boiling point and boiling range	204 - 205 °C 399 - 401 °F
g)	Flash point	80 °C (176 °F) - closed cup
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	Upper explosion limit: 6.3 %(V) Lower explosion limit: 0.7 %(V)
k)	Vapor pressure	10 hPa at 78.47 °C (173.25 °F)

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I)	Vapor density	No data available
m)	Density	0.89 g/cm3 at 25 °C (77 °F) - lit.
	Relative density	0.97819.5 °C - OECD Test Guideline 109
n)	Water solubility	0.637 g/l at 20 °C (68 °F) - OECD Test Guideline 105 - soluble
o)	Partition coefficient: n-octanol/water	log Pow: 0.02
p)	Autoignition temperature	315 °C (599 °F) at 1,027 hPa
q)	Decomposition temperature	No data available
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	none
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	Surface tension	71.5 mN/m at 1g/l at 20 °C (68 °F) - OECD Test Guideline 115

SECTION 10: Stability and reactivity

10.1 Reactivity

9.2

Forms explosive mixtures with air on intense heating.

A range from approx. 15 Kelvin below the flash point is to be rated as critical. The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) . hygroscopic

10.3 Possibility of hazardous reactions No data available

10.4 Conditions to avoid Strong heating.

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10.5 Incompatible materials Strong oxidizing agents

10.6 Hazardous decomposition products In the event of fire: see section 5

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 1,160 mg/kg (EC Directive 92/69/EEC B.1 Acute Toxicity (Oral)) Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach. Inhalation: Irritating to respiratory system. Inhalation: Irritating to respiratory system. Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract LD50 Dermal - Rat - male and female - 1,900 mg/kg (Regulation (EC) No. 440/2008, Annex, B.3) Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Skin corrosion/irritation

Skin - In vitro study Result: Corrosive (OECD Test Guideline 435) Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation

Eyes - Rabbit Result: Risk of serious damage to eyes. - 4 h (Regulation (EC) No. 440/2008, Annex, B.5) Remarks: Causes serious eye damage.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

Test Type: in vitro test Test system: rat hepatocytes Method: OECD Test Guideline 482 Result: negative Test Type: sister chromatid exchange assay Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473 Result: negative Test Type: In vitro mammalian cell gene mutation test Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative Test Type: Ames test Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative Test Type: sister chromatid exchange assay Test system: Chinese hamster ovary cells

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Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 479 Result: negative

Test Type: Chromosome aberration test Species: Rat

Application Route: Oral Method: OECD Test Guideline 475 Result: negative

Carcinogenicity

- IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
- OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

Inhalation - May cause respiratory irritation. - Upper respiratory tract Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Specific target organ toxicity - repeated exposure No data available

Aspiration hazard

No data available

11.2 Additional Information

RTECS: MO1180000

burning sensation, Cough, wheezing, laryngitis, Shortness of breath, spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.

Handle in accordance with good industrial hygiene and safety practice.

Liver - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

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SECTION 12: Ecological information

12.1 Toxicity

12.2

Toxicity to fish	static test LC50 - Pimephales promelas (fathead minnow) - 1,825 mg/l - 96 h (OECD Test Guideline 203)		
Toxicity to daphnia and other aquatic invertebrates	static test EC50 - Daphnia magna (Water flea) - 19.8 mg/l - 48 h (OECD Test Guideline 202)		
Toxicity to algae	static test ErC50 - Pseudokirchneriella subcapitata (green algae) - > 100 mg/l - 72 h (OECD Test Guideline 201)		
Toxicity to bacteria	static test EC50 - activated sludge - 1,558 mg/l - 3 h (OECD Test Guideline 209)		
Persistence and degradability			

aerobic - Exposure time 28 d Result: 82 % - Readily biodegradable. (OECD Test Guideline 301D)

- **12.3 Bioaccumulative potential** No data available
- **12.4 Mobility in soil** No data available

Biodegradability

- 12.5 Results of PBT and vPvB assessment PBT/vPvB assessment not available as chemical safety assessment not required/not conducted
- **12.6 Endocrine disrupting properties** No data available

12.7 Other adverse effects

Biological effects: Forms corrosive mixtures with water even if diluted. Discharge into the environment must be avoided.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

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SECTION 14: Transport information

DOT (US) UN number: 2280 Class: 8 Packing group: III Proper shipping name: Hexamethylenediamine, solid Reportable Quantity (RQ): Poison Inhalation Hazard: No IMDG

UN number: 2280Class: 8Packing group: IIIEMS-No: F-A, S-BProper shipping name: HEXAMETHYLENEDIAMINE, SOLID

ΙΑΤΑ

UN number: 2280 Class: 8 Packing group: III Proper shipping name: Hexamethylenediamine, solid

SECTION 15: Regulatory information

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Acute Health Hazard Chronic Health Hazard
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Massachusetts Right To Know

hexamethylenediamine

124-09-4

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The ingredients of this product are reported in the following inventories:

TSCA

: All substances listed as active on the TSCA inventory

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TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16: Other information

Further information

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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